



## High-Explosive Shell Manufacture: A Comprehensive Treatise on the Forging, Machining and Heat-Treatment of High-Explosive Shells and the Manufacture of Cartridge Cases, Primers, and Fuses, Giving Complete Directions for Tool Equipment and Methods of

By Douglas T Hamilton

Forgotten Books, United States, 2015. Paperback. Book Condition: New. 229 x 152 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.Excerpt from High-Explosive Shell Manufacture: A Comprehensive Treatise on the Forging, Machining and Heat-Treatment of High-Explosive Shells and the Manufacture of Cartridge Cases, Primers, and Fuses, Giving Complete Directions for Tool Equipment and Methods of Setting Up Machines, Together With a Re The manufacture of high-explosive shells has, within the past year, become one of the most important of the mechanical industries in this country, and the design of these shells and the machining of their component parts are now of the greatest interest to a large number of manufacturers, designers, toolmakers, and mechanics in general. Machine tool builders have been called upon to provide tools and devices of standard and special design to meet the demand for rapid and accurate production. As a result, there has been a remarkable development in the tool equipment, and in the methods used in the forging and machining of shells. The larger sizes of high-explosive shells are made mainly from forgings, while the smaller sizes are made from bar stock. The forged shell blanks are made by

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